



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	G005679	M4 CAP SCR, L 12	4
2	WP0480856SPn	FLW,4mm washer	6
3	G005593	Cyl, Base	1
4	G005609	360 Cylinder adapter bracket	1
5	JA003001	BRACKET, MOUNTING	1
6	JY000050	SCH CAP SCR,8-32, 1 1/4	2
7	JX000034	Swing Shaft ASM	1
8	NM6040001SC	HEX NUT, 4mm	1
9	G005602	Lever Pivot Bracket	1
10	G003818	Pivot Block	1
11	G005678	FLW, Washer 3/16	1
12	98408A126	3/16 E-Ring	1
13	G003878	Lift Cylinder	1
14	SM6041002TP	SCH CAP SCR,4MM X 10	1
15	G005680	M4 CAP SCREW L 10	2
16	JA003000	BAR, STOP	1
17	G005677	#8/32 Shoulder Screw	1
18	JY000048	SCREW, 8-32 1"	1
19	JY000049	HEX NUT, #8-32	1
20	G005601	Cyl Mount Bracket	1
21	JW000030	Rotary Cylinder	1
22	L04-M5	Elbow, Air Fitting	4
23	SM8040402TP	SET SCREW	1
24	JA003002	COUPLING, DOG BONE	1
25	G003570C	LEG, RIGHT GTN834	1
26	A001229	Bearing Block, Turn around crank	1
27	B5130210000	Standard GTN Turn Crank	1
28	WP0250516SD	WASHER, FLAT 2.5 X 6 X.5	1
29	SS7060610SP	SCREW, OVAL FIL.HD, 3/32-56 X 5.5	3
30	G003575B	LEG, LEFT	1
31	SS7110740TP	11/64-40 L7	6
32	WP0480856SP	WASHER, FLAT, 4.8 X 8.4 X .8	2
33	B4314210000-A	BLOCK, CLAMP BASE	1
34	SS2110930SP	SCREW 11/64-40 L=8.7	5
35	G005611	Dickies Top Clamp 22 X 40	1
36	G005612	Dickies Nest 22 X40	1
37	G005613	FEEDPLATE	1

BREAK ALL SHARP EDGES

Tracking No. W002749

GENERAL TOLERANCE				Date	Rev.No.	Revisions		nit.
MEASURING METRIC	M L L NC	PRESS	CASTING FORGING					
0.5 ~ 6	±0.2	±0.2	±0.4	Hardness		Hard.Dpth.		
6 ~ 30	±0.2	±0.25	±0.5	Heat T'mnt.		Model No.		
30 ~ 120	±0.3	±0.45	±0.7	Finish	SEE LIST	Machine No.	LK1900A	
120 ~ 315	±0.5	±0.6	±1.0	Material		Customer	JUKI AMERICA	
315 ~ 1000	±0.8	±1.1	±1.5	Part/ Ass'y Name	360 DEVICE LABEL SEW	Part No.	GTN834	
1000 ~	±1.2	±1.8	-			Ass'y No.	GTN834	
PARALLELNESS	1/100			Drawn By	Checked By	Approved		
ANGLE TOLERANCE	1/100					Date	2/01/07	
SURFACE TOLERANCE	0.2/100			Scale	FULL	Size	1:1	
ROUNDNESS	UNDER 30% TOLERANCE							
SURFACE FINISH NOT TO EXCEED	63 UNLESS OTHERWISE SPECIFIED			CZ				

