

# DB2-B771 · B772

Single Needle Needle Feed Lock Stitcher  
with Side Cutter

Single Needle Needle Feed Lock Stitcher  
with Side Cutter and Thread Trimmer



DB2-B771-

DB2-B772-

	DB2-B771	DB2-B772			
	-3	-103	-303	-403	-903
Thread trimmer	<del>/</del>	○	○	○	○
Thread wiper	<del>/</del>	<del>/</del>	<del>/</del>	○	○
Quick reverse	<del>/</del>	<del>/</del>	○	○	○
Automatic presser lifter	<del>/</del>	<del>/</del>	<del>/</del>	<del>/</del>	○
Operation panel	E20 · E40 · E100 (Option)	E20 · E40 · E100 (Option)			
Edge sensor	Option	Option			

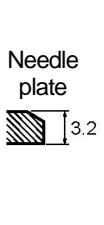
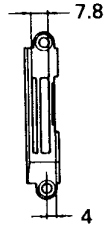
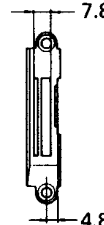
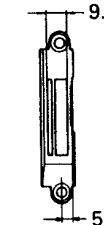
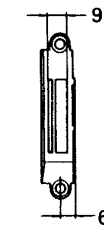
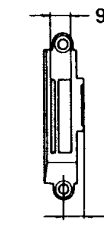

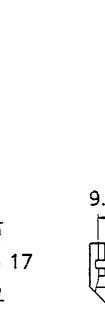
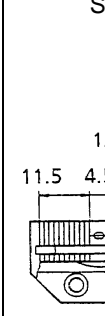
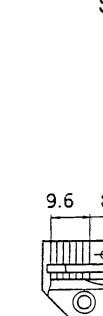


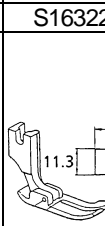
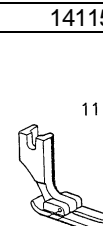





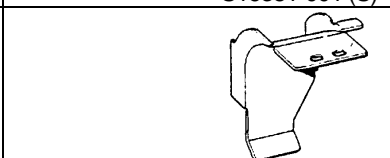
\*Subclass -303 is only for Japan.

## Specifications

Model		DB2-B771	DB2-B772			
Subclass		-3	-103	-303	-403	-903
Use		Thin materials / Medium materials				
Sewing speed		5,000 rpm (Stitch length: 4mm or less) 4,000 rpm (Stitch length: 4.1 mm or more)				
Max. stitch length		5 mm				
Presser foot height	Presser bar lifter	6 mm				
	Knee lifter	11 mm				<del>/</del>
	Automatic	<del>/</del>	<del>/</del>	<del>/</del>	<del>/</del>	8 mm
Feed dog height		0.8 mm				
Needle bar stroke		31.0 mm				
Thread take-up stroke		57.4 mm				
Needle		#11 - #18				
Needle gauge		1/8" (3.2 mm) · 5/32" (4.0 mm) · 3/16" (4.8 mm) · 7/32" (5.6 mm) · 1/4" (6.4mm) · 3/8" (9.5mm)				

\*Subclass -303 is only for Japan.

## Gauge parts list

Needle gauge	1/8" (3.2mm)	5/32" (4.0mm)	3/16" (4.8mm)	7/32" (5.6mm)	1/4" (6.4mm)	3/8" (9.5mm)
	S16292-001	S16293-001	S16294-001	S16295-001	S16296-001	S16297-001
Needle plate						
Feed dog						
	S16339-001	S16340-001	S16341-001	S16342-001		
	P = 1.15	P = 1.6	P = 1.15	P = 1.6		
Presser foot assy	S16316-001	S16320-101	S16322-101	141158-101		
						
Material guide for standard	S16376-001	S16377-001	S16378-001	S16379-001		
						
Material guide for rear knife	S16380-001 (L)			S16381-001 (S)		
						

## Upper knife

Standard	Option
Upper knife	Upper knife (W)
S10605-201	S16371-001
