

## Additional Function of Memory SW

BAS-300E Series

**PROM Version D or later (BAS-341E, BAS-342E)**

**PROM Version F or later (BAS-311E)**

Switch	Possible Setting Range	Unit	Initial Value	Explanation
memo-36	1-3	-	1	The solenoid ON time when the presser foot is raised changes. (Standard) 1 ←→3 (Upper limit)
memo-37	0-3	-	0	Specifies the enlargement and reduction method when reading from a 2DD floppy disk. 0:No conversion; 1:311, 311A; 2:326, 326A, 326L, 326LA; 3: 341, 341A, 342, 342A
memo-38	1-20	X0.1s	1	Delay time from the point when the cassette is clamped to the start of sewing when DIP switch A7 is ON during automatic sewing.
memo-39	0-11	-	0	Sets the enlargement and reduction home positions on the panel.
memo-3A	1-3	-	2	Change speed limit by stitch length. (Max. speed remains same) 1:Speed limit by stitch length is up, sewing speed increases. 2:Standard 3:Speed limit by stitch length is down, sewing speed decreases. *In case drifting problem occurs at a part of large stitch length, select 3. *If you select 1, please be careful because drifting might occur depending on sewing condition.

1999/6/10